



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-041
Job Sheet 171500



Part No: D4149-041

Job Qty: 4 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JASSign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Small Fab-3	FEB 12 2018	JAS
100	Small Fab	4 pcs	2/9/18	2/9/18	0.00	1.00	Small Fab-6	FEB 12 2018	JAS
110	QC	4 pcs	2/9/18	2/9/18	0.00	0.00	QC5		JAS
120	Packaging	4 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2		JAS
130	QC21-SA	4 Ea	2/9/18	2/9/18	0.00	0.00	QC21		JAS

Job BOM

FEB 14 2018

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	
D4149-1	Crosstube Lug Plate, Aft	8 Ea (2 ea)	90-Start up Operation	
D4149-3	Spacer	4 Ea (1 ea)	90-Start up Operation	
D4149-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	12 Ea (3 ea)	90-Start up Operation	
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	

060740

DART
AEROSPACE
S041255



Aft Crosstube Lug Assembly

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PART NO: D4149-041
Original Serial #: S041255
Revision:
Operation: Start up Operation
Change No:

02/12/18
Job No: 171500



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Master Unit 000740

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Containers on Master Unit 000740				
Serial No	Part No	Customer Part No	Status	Quantity
S041239	AN3C12A		Allocated	8
S041240	AN4C13A		Allocated	12
S041236	D3910-1		Allocated	4
S041234	D4091-1		Allocated	4
S041230	D4149-1		Allocated	8
S041226	D4149-3		Allocated	4
S025837	D4149-5		Allocated	4
S041253	MS20615-4M18		Allocated	12
S041241	MS21043-3	MS21043-3	Allocated	8
S041242	MS21043-4	MS21043-4	Allocated	12
S041244	NAS1149C0332R		Allocated	16
S041245	NAS1149C0432R		Allocated	24